

CONTRACT C WORKSHEET

PRON P49FFGX4 AMC 1 AMSC G ATC FATF4

TDP 11584701 TDPL DATE 06/19/00

NSN 6650010630035 NOMENCLATURE M3 BORESCOPE

ENGINEERING EXCEPTIONS: The following engineering changes apply to this

procurement action(s):

11584700, sht 12:

MIL-Q-9858 & MIL-I-45208 - cancelled; use best commercial practices.

MIL-STD-45662 - replaced by ISO-10012-1 and ANSI-Z540-1.

11584700, sht 1:

MIL-P-14232 - replaced by MIL-STD-2073-1.

11584700, sht 2:

MIL-STD-109 - replaced by ASQC-8402.

11584816 & SQ;

MIL-STD-1460 - cancelled; use best commercial practices.

MIL-STD-275 - cancelled; use IPC-D275 or IPC-2221.

11584731 & SQ, 11584732 & SQ and 11584776 & SQ:

MIL-C-14550 - cancelled: use SAE-AMS2418.

11584823:

Vendors Item No. change from 5295 to "HBL5269C".

11584827:

AMS3656 - cancelled; use SAE-AMS3656.

11584705, 12520507:

PPP-C-1752 - cancelled; use A-A-59135 and A-A-59136.

11584742:

WW-T-791 - cancelled; use ASTM-B135, ASTM-B154 or ASTM-B43.

11577275:

MIL-STD-453 - cancelled; replaced by ASTM-E1742.

11584700, 11584713 & SQ, 11584714 & SQ, 11584716 & SQ, 11584717 & SQ,

11584720 & SQ, 11584766 & SQ, 11584768 & SQ, 11584795 & SQ, and 11584788 &

SQ:

MIL-O-13830 - cancelled; use MIL-PRF-13830.

11584706:

MS3320 is now SAE-AS33201.

DOD-STD-2000/4 - cancelled; use best commercial practices.

11584800:

DOD-STD-2000/4 - cancelled; use best commercial practices.

MIL-I-23053 - cancelled; replaced by AMS-DTL-23053.

NOTE: MIL-I-23053/2 is still active.

11584702, 11584733, 11584734, 11584735, 11584771, 11584815,
11584822,

11586089, 11586099:

DOD-STD-2000/4 - cancelled; use best commercial practices.

CONTRACT C WORKSHEET

PRON P49FFGX4 AMC 1 AMSC G ATC FATF4

TDP 11584701 TDPL DATE 06/19/00

NSN 6650010630035 NOMENCLATURE M3 BORESCOPE

SPI AM11584701:

Delete MIL-O-16898 - replace with " Cleaning of optics as follows:

Loose particles of dust shall be removed from the surface of the optical with a camel hair brush.

The surfaces shall be wiped with a circular motion using cotton, lens

tissue paper or freshly laundered cheesecloth which is saturated with

alcohol. CAUTION: Only lens tissue paper or batiste cloth shall be used

to clean plastic elements. The surfaces shall be dried by wiping with

clean cotton, lens paper or freshly laundered cheesecloth.

A swab shall be made by wrapping one piece of lens tissue paper around

the end of an orange stick or equal. One or two drops of alcohol shall be

added on the tip of the swab. Exert light downward pressure on the swab

and while moving in a circular motion beginning at the center of the polished surface. Increase radius of swabbing area until there is

no trace of dirt, lint, or smears on the swabbed surface.

A rubber syringe shall be used as bellows to remove any particles remaining on the cleaned surface."

11584705:

MIL-P-26514: Superseded by MIL-PRF-26514.

TDPL 11584701:

Add note on sheet 1, para 3 - "DX Source Control Drawing".

11584747, 11586112, 11584823:

Under PREFIX CODE - add "DX".

Note: Reference ANSI-Y14.5, ANSI-Y14.5M and ASME-Y14.5M - the correct

geometric dimensioning and tolerancing standard to use is the standard

listed on the drawing. If there is no standard listed on the drawing the

correct standard is the standard in effect at the time the drawing was

prepared.

Delete MS122076.

GFM/GFE: DRAWING NO.

7641866

7680606

MYLARS REQUIRED (Check one): Y or X N

CERTIFICATION SIGNATURE(s)/CONCURRENCE

Eng				
Act	RACHEL HUYCK	RACHEL HUYCK	4/20/99	AMSTA-AR-CCB
974-3707				
Type/Print Name	Signature/Concurrence	Date	Office Sym	
DSN Tel				
LCSE				
Act				

CONTRACT C WORKSHEET

PRON P49FFGX4 AMC 1 AMSC G ATC FATF4

TDP 11584701 TDPL DATE 06/19/00

NSN 6650010630035 NOMENCLATURE M3 BORESCOPE

Type/Print Name	Signature/Concurrence	Date	Office Sym
DSN Tel			
Pkg			
ActNORMAN JAMES	NORMAN JAMES	5/3/99	AMSTA-CCB-EP
974-4167			
Type/Print Name	Signature/Concurrence	Date	Office Sym
DSN Tel			
PAD			
ActDANIEL CONTENTO	DANIEL CONTENTO	5/4/99	SIOWV-QA
974-3932			
Type/Print Name	Signature/Concurrence	Date	Office Sym
DSN Tel			